

**CRANKCASE/OIL SUMP/OIL DIPSTICK/FLANGING/MOUNTS/GASKET SET**

POS.	CODE	DESCRIPTION	Qty
00	C25R.054	short block	1
01	A22R.074	overhaul gasket set	1
02	A22R.073	complete gasket set	1
03	2085.104	bell	1
06	8675.301	support	1
07	4601.191	gasket	1
08	9000.072	eXpansion plug	3
09	886R.064	plug	4
10	754R.044	washer	3
11	9080.083	plug	2
12	1511.128	crankcase	1
12	1511.129	crankcase (EPA version)	1
13	886R.069	plug	2
14	9732.074	screw M 8 X 20	4
15	233R.087	cover	1
16	4580.196	gasket	1
17	076R.065	oil dipstick	1
18	6780.068	stud M 8 X 18 (30)	6
19	451R.019	gasket	1
19	4601.191	gasket	1
20	241R.014	gear cover	1
21	956R.036	by-pass valve	2
22	449R.061	gasket	1
23	231R.095	cover	2
24	9730.010	screw M 6 X 16	2
25	688R.047	guard	1
26	771R.011	washer	11
27	9730.031	screw M 8 X 40	8
28	677R.011	stud M.8X38	1
29	323R.003	nut	1
30	8400.120	lockpin	1
31	722R.024	eXtra fuel adjusting screw	1
32	«-----»	plug - no longer avail.	1
33	399R.086	flange	1
34	579R.079	O-ring	1
35	886R.076	plug	1
36	717R.037	union	1
37	2175.201	oil filter cartridge	1
38	9731.040	screw M 8 X 60	1
39	676R.070	stud	2
40	6780.068	stud M 8 X 18 (30)	1
41	4770.012	gasket	1
42a	7625.008	washer diam. 6,4	1
42b	7625.012	washer diam. 8.4	4
43	9730.010	screw M 6 X 16	2
44	992R.024	screw M 10 X 25	1
45	7565.011	washer	12
45	763R.003	washer	12
46	1780.031	bolt M 10 X 1,5 X 25	11
47	625R.004	engine mount	4
48	9732.084	screw M 6 X 12	2
49a	4670.061	copper gasket diam.14	1
50	9040.012	plug M 14	1

Group: 11LD 522-3
Engine: 11LD 522-3 Drawing: A

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POS.	CODE	DESCRIPTION	Qty
51	6645.650	oil sump	1
52	1760.138	screw	18
53	734R.076	net	1
54	1760.003	bolt M 6 X 1 X 12	1
55	4601.190	gasket	1
56	311R.003	main bearing std	2
56	311R.009	main bearing -0,25	2
58	1770.150	bolt M 8 X 1,25 X 22	8
59	054R.018	ring	2
60	5715.019	washer	7
61	8965.005	oil drain plug M 14	1
62	993R.069	capscrew	7
63	771R.001	washer diam. 5,3	2

11LD 522-3

A

